

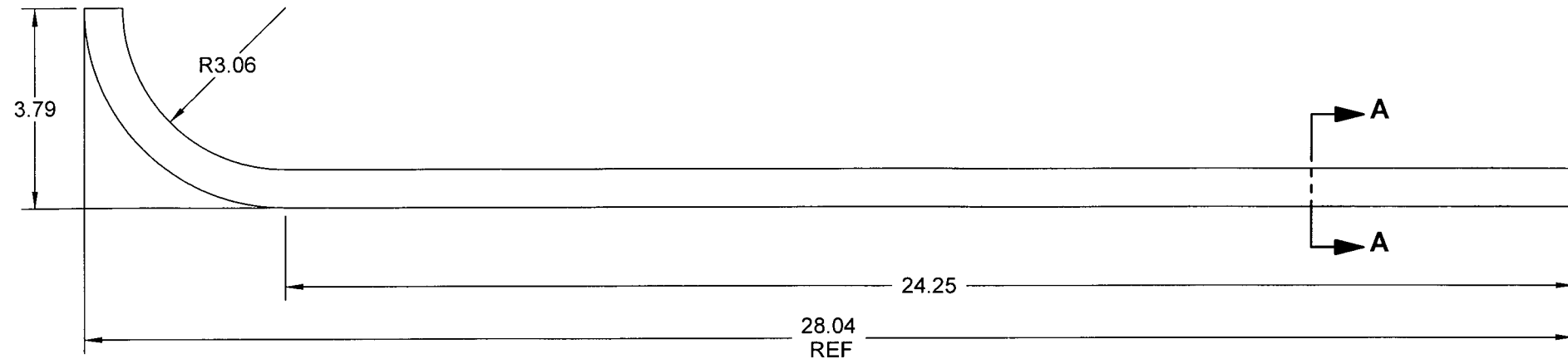
D3709-3 ANGLE

D3709-1 ANGLE

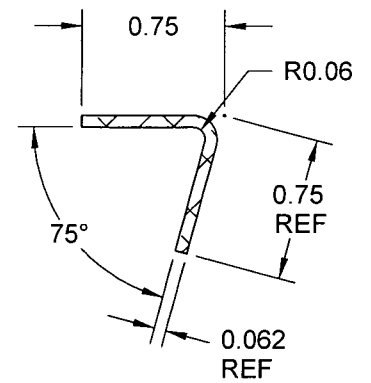
RELEASED
09/24/19

NOTES:
1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.063 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF. DART SPEC. M6061T6S.063)
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3709-X" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: D3709-1 = 0.24 lbs
D3709-3 = 0.16 lbs

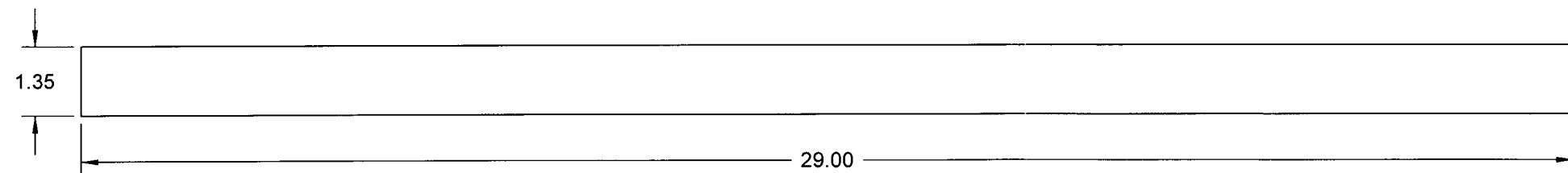
A	NEW ISSUE	MB	08.05.02
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3709	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		ANGLE	NTS
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D3709-1 ANGLE
(MAKE FROM D3709-1F)



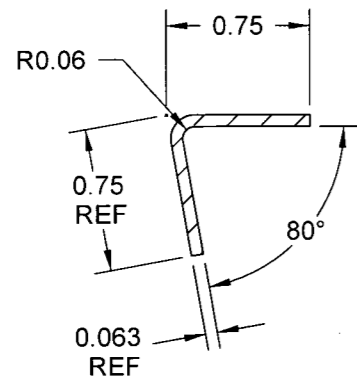
SECTION A-A
SCALE 2X



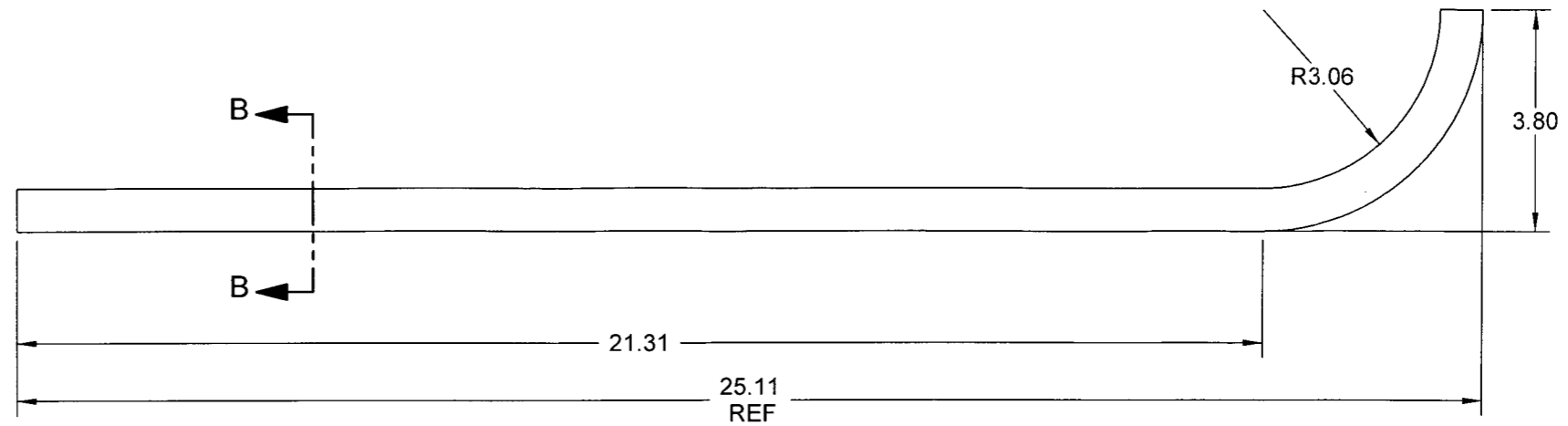
D3709-1F ANGLE FLAT PATTERN

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MFG. APPR.		D3709	SHEET 2 OF 3
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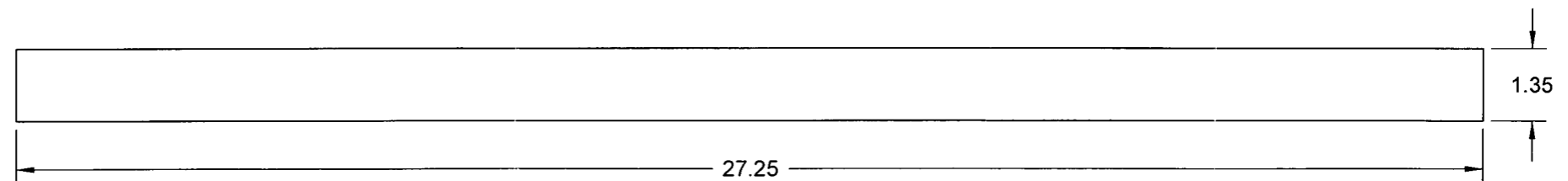


SECTION B-B
SCALE 2X



D3709-3 ANGLE
(MAKE FROM D3709-3F)

GRAIN
DIRECTION



D3709-3F ANGLE FLAT PATTERN

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